

What is claimed is:

1. A method of making a plastic wrap, comprising:
  - mixing a first polyolefin and an antiblocking agent to form a first polyolefin composition;
  - mixing a base resin and a tackifier;
  - feeding the first polyolefin composition into at least one first extruder to form a first extruded layer;
  - feeding a second polyolefin into at least one second extruder to form a second extruded layer;
  - feeding the base resin and tackifier mixture into at least one third extruder to form a third extruded layer;
  - joining the first extruded layer, the second extruded layer, and the third extruded layer to form a film;
  - passing the film into contact with a first chill roll;
  - passing the chilled film into contact with an embosser; and passing the embossed film into contact with a second chill roll to make the plastic wrap.
2. The method of claim 1, wherein the first polyolefin comprises one of a polypropylene or a polypropylene/ethylene copolymer or mixtures thereof, and the antiblocking agent comprises at least one of silica, calcium carbonate, or talc, and mixtures thereof.

3. The method of claim 1, wherein the second polyolefin comprises HDPE.  
LDPE, LLDPE mixtures thereof.
4. The method of claim 1, wherein the base resin comprises one of ethylene methyl acrylate or ethylene vinyl acetate, and the tackifier comprises SIS and rosin ester tackifier.
5. The method of claim 3, wherein the SIS is compounded with the base resin to form a first binary composition, and the rosin ester tackifier is compounded with the base resin to form a second binary composition prior to feeding into the at least one second extruder.
6. The method of claim 1, wherein the first extruded layer, the second extruded layer, and the third extruded layer are channeled into a single-manifold slot cast die and a multilayer adapter for the slot cast die which joins the three layers.
7. The method for making a plastic wrap, comprising:
  - mixing a first polyolefin and an antiblocking agent to form a first polyolefin composition;
  - compounding a base resin and a tackifier to form a hot melt;
  - feeding the first polyolefin composition into at least one first extruder to form a first extruded layer;
  - feeding a second polyolefin into at least one second extruder to form a second extruded layer;

joining the first extruded layer and the second extruded layer and the hot melt to form a film;

passing the film into contact with a first chill roll;

passing the chilled film into contact with an embosser; and

passing the embossed film into contact with a second chill roll to make the plastic wrap.

8. A method of making a plastic wrap comprising:

mixing a first polyolefin and an antiblocking agent to form a first polyolefin composition;

mixing a base resin and a tackifier;

feeding the first polyolefin composition into at least one first extruder to form a first extruded layer;

feeding a second polyolefin into at least one second extruder to form a second extruded layer;

joining the first extruded layer, the second extruded layer, and the third extruded layer to form a film;

cooling the film with forced air cooling;

passing the cooled film into contact with an embosser; and

passing the embossed film into contact with a chill roll to make the plastic wrap.